

# ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD		ECN #:
Date: 05-03-21		674
Project No: D412-706/D044-733/D022-734	Created By: RF	Checked By: <del>RF</del>
Project Name: FUEL PURGE CANISTER	Approved By: <del>RF</del> (Proj. Manager)	Approved By: <del>RF</del> (Management if reqd) N/A

**Description of Change:**

RELEASE DWG. D3302 REV. B2  
D3380 REV. A1

Notification/Acceptance	Affected	Initials	Authorization	
QA	✓	<i>OK per [initials]</i>		
Production	✓			
Planning	✓			
Marketing	N/A			
Engineering Actions	Yes	No	Responsible	To happen by:
Update Blue/Pink File		✓		
Update DSI File		✓		
Update D-Part Master Binder	✓		KJ	05.03.30
Update Grey Project Binder	✓	✗	KJ	05.03.30
Update DEO Binder		✓		
Update Master Document List	✗	✓	✗	
Update Drawing Approval Record	✓		KJ	05.03.30
Update Change Record Form		✓		
Move Electronic File		✓		
Notify TCA of Change	✓		KJ / DS	05.04.21
Notify FAA of Change		✓		
Update QSI 021		✓		
Update QSI 036		✓		
Scan Documents		✓		
Update MIS Database		✓		
Update Access Database		✓		
Verification ARC		✓		
Create/Update STC Approval List		✓		
Create/Update IPP's	✓		JLM	ASAP
Create/Update BOM's	✓		KJ	ASAP
Create/Update PPP's		✓		
Update Paperwork Kits in Production	✓		LL / RF	ASAP
Update Paperwork Kits in Stock		✓		
Rework/Scrap Current Production	✓		LL	ASAP
Rework/Scrap Kits in Stock?		✓		
Create/Update Laminated Dwgs		✓		
Create/Update Controlled Dwgs	✓		KJ	ASAP
Create/Update FAI sheets	✓		JLM	ASAP
Create/Update CNC Programs	✓		JLM	ASAP.
Create/Update Tooling		✓		
Create/Update DXF File		✓		
MPP required?		✓		
Notify Previous Customers	✓	✓	JL	05.03.21
Notify Eurocopter France		✓		

**Notes:**

- UPDATE CNC PILOG. FOR D3302 REV. B2
- SCRAP ANY D3302-1/-3-5 WITH HOLES IN STOCK OR PRODUCTION.
- UPDATE IPP/BOM FOR D3302-3, ALSO UPDATE FAI SHEET
- UPDATE DOCUMENT RECORD
- UPDATE D044-733-041/D022-734-041 PAPERWORK IN PROGRESS BY 05.03.22

## **Roberto Fuentes**

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**From:** "Jason Loader" <jloader@eaglecopters.com>  
**To:** "Roberto Fuentes" <robertof@dartaero.com>  
**Cc:** "Dale Trepanier" <dalet@dartaero.com>; "Bill Beckett" <Billb@dartaero.com>  
**Sent:** Monday, March 21, 2005 1:39 PM  
**Subject:** RE: contact customer about D3302-1/-3 Doubler

They won't have a chance to install the kit for about another week. As soon as they have a chance, Dave is going to check the fit of the doublers and let us know.

Jason

-----Original Message-----

**From:** Roberto Fuentes [mailto:[robertof@dartaero.com](mailto:robertof@dartaero.com)]  
**Sent:** Monday, March 21, 2005 10:01 AM  
**To:** Jason Loader  
**Cc:** Dale Trepanier; Bill Beckett  
**Subject:** contact customer about D3302-1/-3 Doubler

Hi Jason,

Please let me know if you had check with Evergreen Helicopters Alaska (phone 1 907 276 2454), regarding D205-706-013 Fuel Purge Canister Kit about D3302-1/-3 Doublers with holes. Do need to send a replacement parts? I open NCR 866 regarding this problem.

Thanks,  
Roberto

## Roberto Fuentes

**From:** "Jason Loader" <jloader@eaglecopters.com>  
**To:** "Roberto Fuentes" <robertof@dartaero.com>  
**Cc:** "Bill Beckett (E-mail)" <billb@dartaero.com>  
**Sent:** Monday, March 21, 2005 10:11 AM  
**Subject:** RE: fuel purge canister doublers

Hello Roberto,

For an extra margin of clearance we should drop the width of the D3202-3 to 7.75", the D3202-1 can stay at 6.6".

Jason

-----Original Message-----

From: Roberto Fuentes [mailto:[robertof@dartaero.com](mailto:robertof@dartaero.com)]  
Sent: Friday, March 18, 2005 11:06 AM  
To: Jason Loader  
Subject: Re: fuel purge canister doublers

I thing you mean dwg D3302 for D3302-1 is 6.60"; D3203-3 is 7.84"; just in case you need D3302-5 is 7.50" for the fuel purge.

Regards,  
Roberto

----- Original Message -----

From: "Jason Loader" <[jloader@eaglecopters.com](mailto:jloader@eaglecopters.com)>  
To: "Roberto (E-mail)" <[robertof@dartaero.com](mailto:robertof@dartaero.com)>  
Sent: Friday, March 18, 2005 10:58 AM  
Subject: fuel purge canister doublers

> Good Morning Roberto,  
>  
> What is the width, after bending, called up in the drawing for the D3202-1  
> and D3202-3 doubler for the D412-706 fuel purge canister kit?  
>  
> Thanks,  
> Jason  
>